

CLASSIC

**Rayon Embroidery
Thread**

**Viskose
Stickgarn**

**Hilo para
bordar de rayón**

**Filato da ricamo in
viscosa**

Fil à broder rayonne

**Linha para bordar de
viscose**

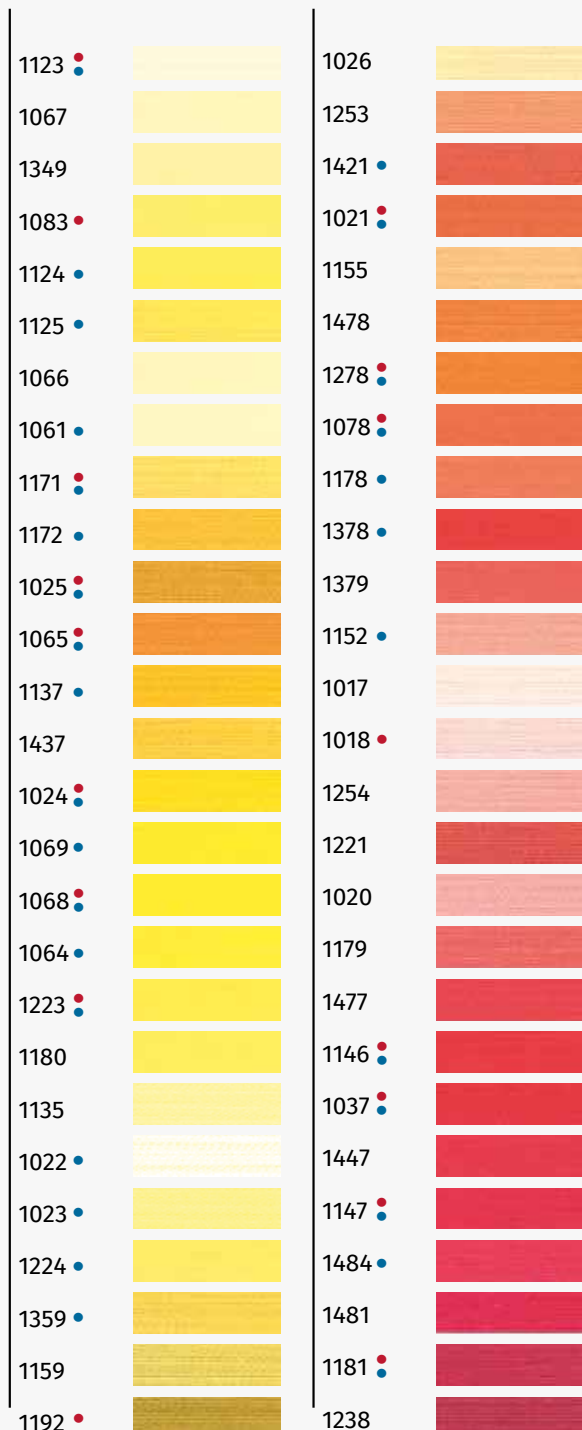
**Floş
nakış ipliđi**

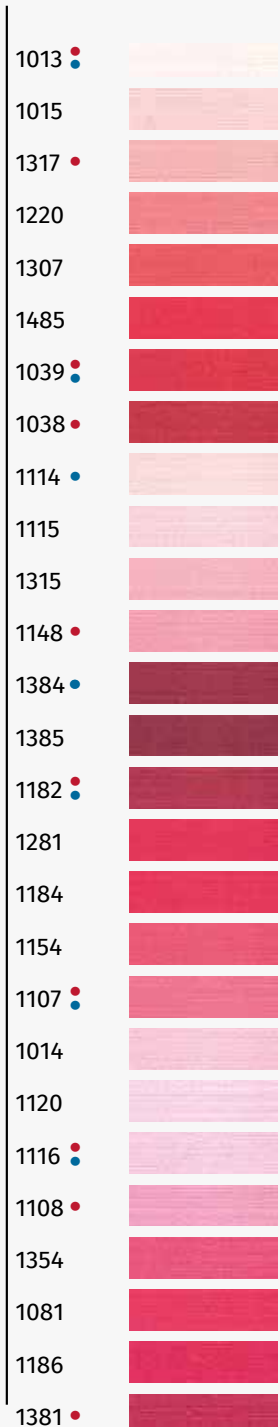
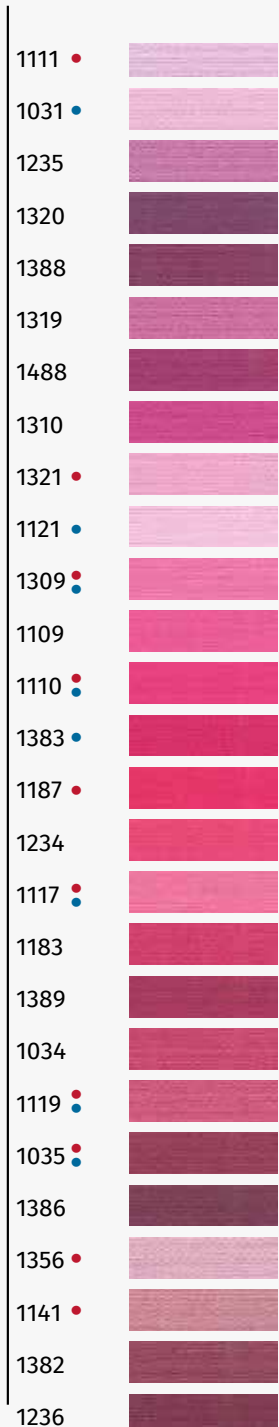
人造丝绣花线



Made in Germany

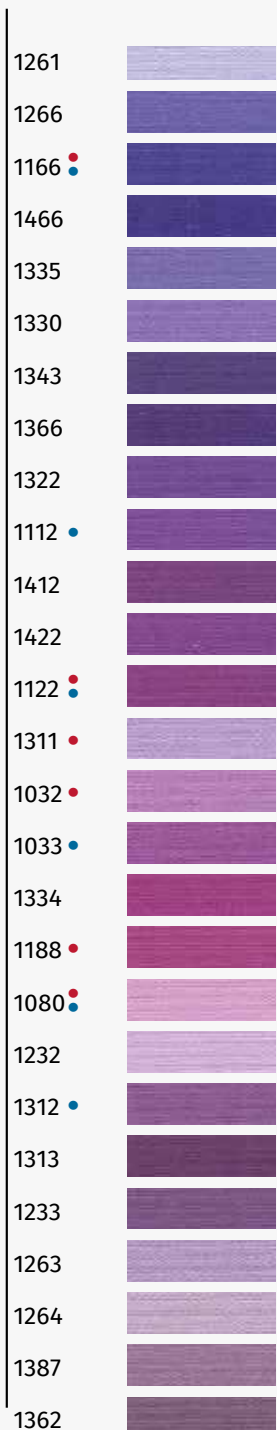
MADEIRA®

1**2**
CLASSIC • No. 30 • No. 60

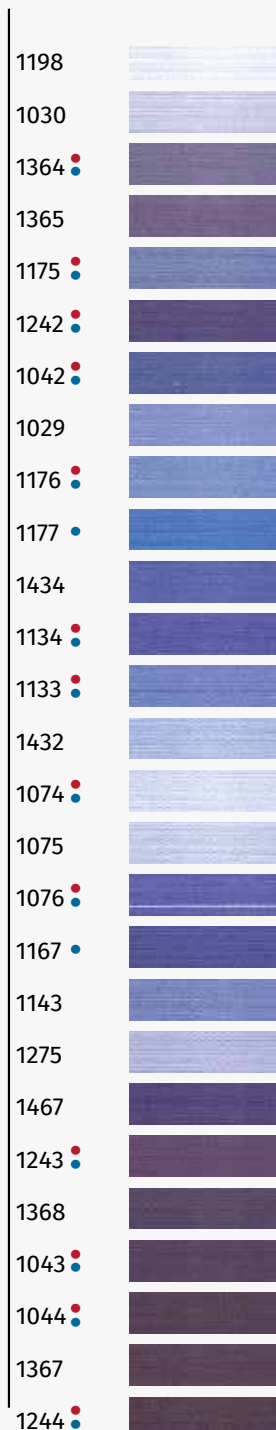
3**4**

● No. 30 ● No. 60

5



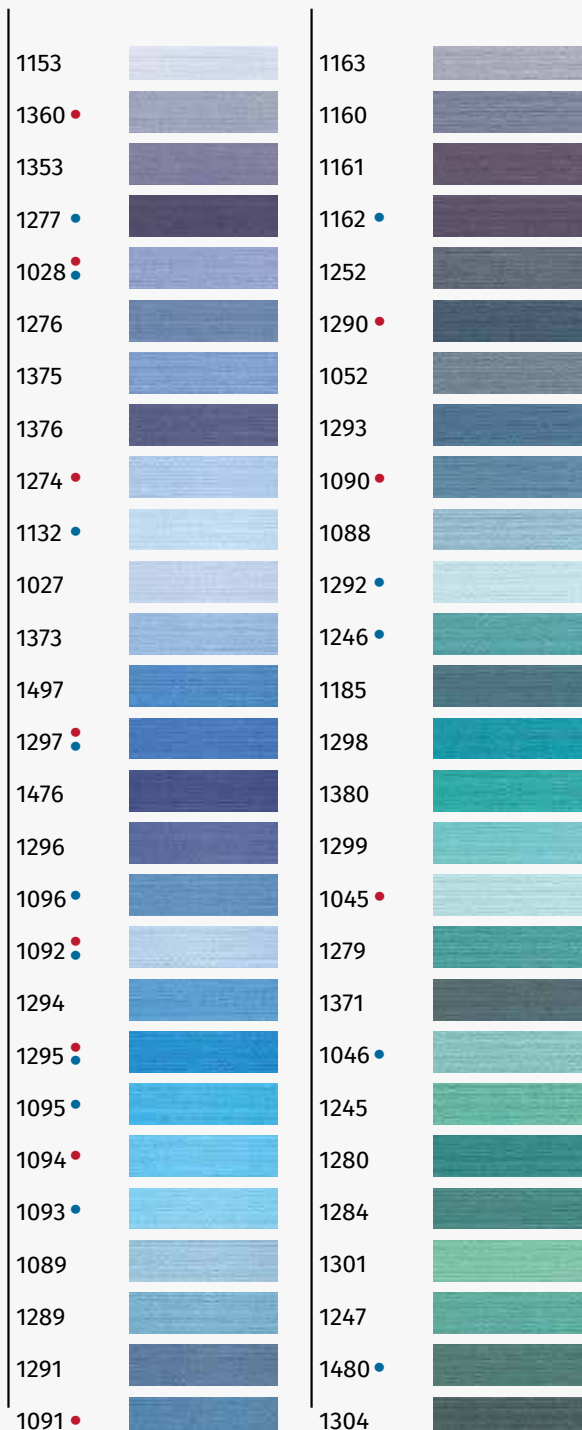
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● No. 30 ● No. 60

7

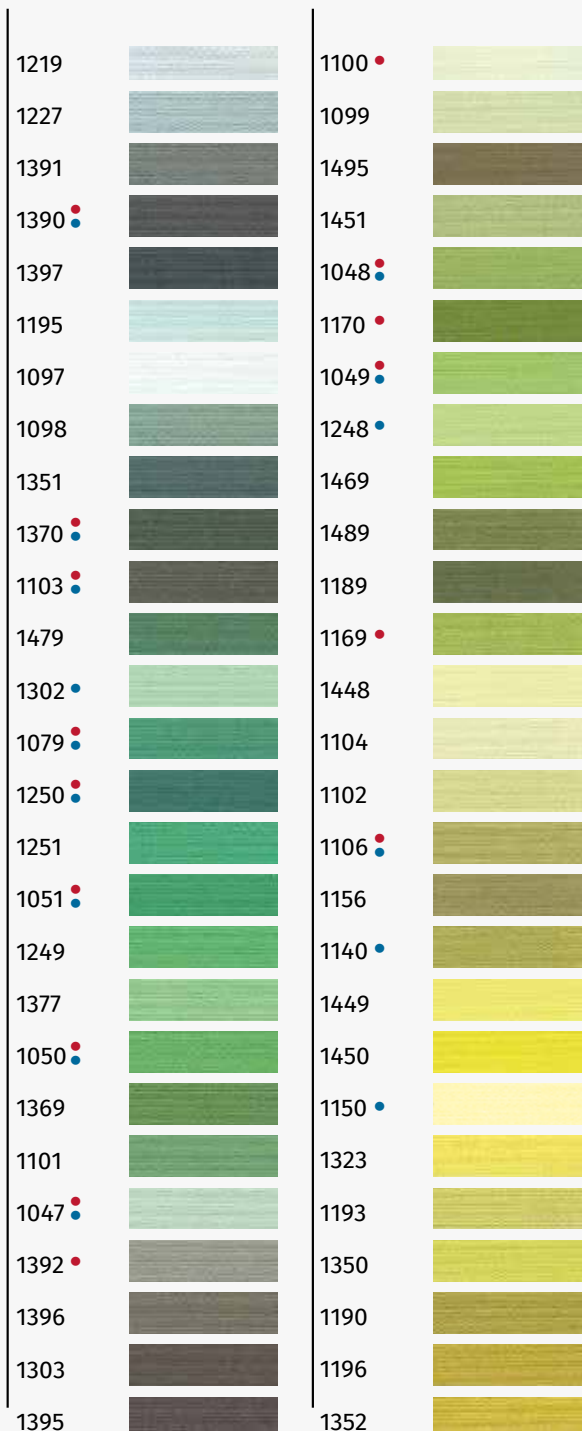
8



● No. 30 ● No. 60

9

10



CLASSIC

• No. 30 • No. 60

11

1270	●	
1070	● ●	
1225	● ●	
1372		
1425		
1470		
1491	●	
1255		
1344		
1338	● ●	
1348		
1273		
1191		
1194		
1494		
1260		
1105		
1157	●	
1357		
1406		
1306		
1305		
1339		
1337		
1308	●	
1394	● ●	
1393		

12

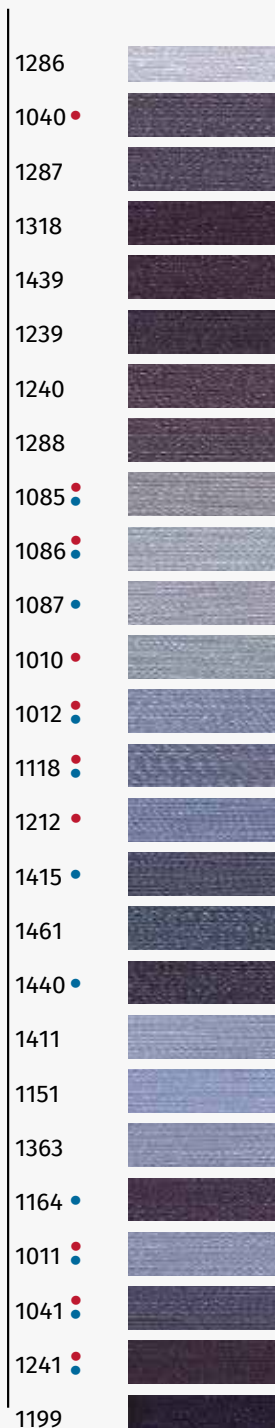
1055	● ●	
1256	●	
1173	● ●	
1272		
1056		
1057	● ●	
1126		
1226		
1257		
1258		
1158		
1058	● ●	
1145	●	
1059	● ●	
1127		
1342		
1142		
1054	●	
1259		
1053	●	
1174	●	
1374	●	
1358		
1036		
1445		
1430		
1431		

● No. 30 ● No. 60

13



14



● No. 30 ● No. 60

15

16

1001

1002

1003

1004

1005

1000

1006

1007

1008

1009

2001

2004

2003

2006

2002

2005

2000

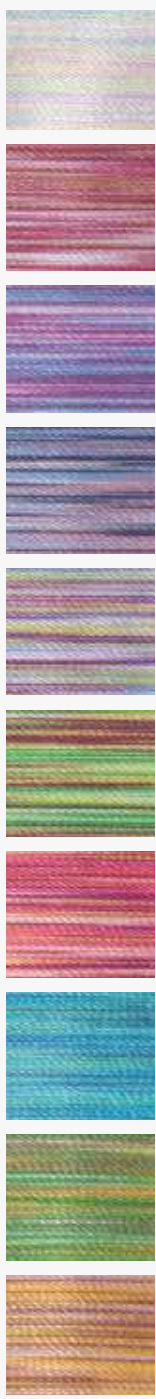
2009

2007

2008

• No. 30 • No. 60

Astro



17

2026



2038



2016



2039



2033



2029



2053



2040



2011



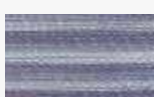
2024



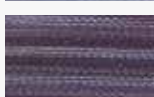
2018



2017



2034



Ombé

18

2014



2050



2051



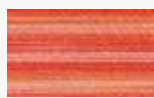
2055



2060



2022



Ombé

2103



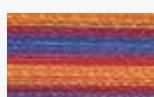
2105



2141



2142



2148



2149



Multicolour

Index of Colors · Farbnummern-Verzeichnis

Index des numéros de coloris

MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne	MADEIRA Color Farbe Couleur	Scale Streifen Colonne
1000	15	1063	13	1127	12	1191	11	1280	8	1360	7	1460	13
1001	15	1064	1	1128	13	1192	1	1281	3	1361	13	1461	14
1002	15	1065	1	1129	13	1193	10	1284	8	1362	5	1463	13
1003	15	1066	1	1130	13	1194	11	1286	14	1363	14	1466	5
1004	15	1067	1	1131	13	1195	9	1287	14	1364	6	1467	6
1005	15	1068	1	1132	7	1196	10	1288	14	1365	6	1469	10
1006	15	1069	1	1133	6	1198	6	1289	7	1366	5	1470	11
1007	15	1070	11	1134	6	1199	14	1290	8	1367	6	1476	7
1008	15	1071	13	1135	1	1212	14	1291	7	1368	6	1477	2
1009	15	1072	13	1136	13	1219	9	1292	8	1369	9	1478	2
1010	14	1074	6	1137	1	1220	3	1293	8	1370	9	1479	9
1011	14	1075	6	1138	13	1221	2	1294	7	1371	8	1480	8
1012	14	1076	6	1140	10	1223	1	1295	7	1372	11	1481	2
1013	3	1078	2	1141	4	1224	1	1296	7	1373	7	1484	2
1014	3	1079	9	1142	12	1225	11	1297	7	1374	12	1485	3
1015	3	1080	5	1143	6	1226	12	1298	8	1375	7	1488	4
1017	2	1081	3	1144	13	1227	9	1299	8	1376	7	1489	10
1018	2	1082	13	1145	12	1228	13	1301	8	1377	9	1491	11
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1021	2	1084	13	1147	2	1230	13	1303	9	1379	2	1495	10
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1045	8	1108	3	1173	12	1256	12	1336	13	1415	14	2039	17
1046	8	1109	4	1174	12	1257	12	1337	11	1421	2	2040	17
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1048	10	1111	4	1176	6	1259	12	1339	11	1425	11	2051	18
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1053	12	1117	4	1181	2	1266	5	1349	1	1434	6	2105	18
1054	12	1118	14	1182	3	1270	11	1350	10	1437	1	2141	18
1055	12	1119	4	1183	4	1272	12	1351	9	1439	14	2142	18
1056	12	1120	3	1184	3	1273	11	1352	10	1440	14	2148	18
1057	12	1121	4	1185	8	1274	7	1353	7	1445	12	2149	18
1058	12	1122	5	1186	3	1275	6	1354	3	1447	2		
1059	12	1123	1	1187	4	1276	7	1356	4	1448	10		
1060	13	1124	1	1188	5	1277	7	1357	11	1449	10		
1061	1	1125	1	1189	10	1278	2	1358	12	1450	10		
1062	13	1126	12	1190	10	1279	8	1359	1	1451	10		

CLASSIC 40

Art. No. 911
10 x 1.000 m



422

Art. No. 910
10 x 5.000 m



65/9 - 75/11

dtex 135 x 2
den 120 x 2

CLASSIC 30

Art. No. 921
10 x 3.000 m



125

75/11

dtex 200 x 2
den 180 x 2

CLASSIC 60

Art. No. 915
10 x 1.500 m



132

Art. No. 916
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2
den 75 x 2

100% viscose [filament]



MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.com

www.madeira.com



STANDARD
100

21.0.63511
Hohenstein HTTI



STANDARD
100

94.0.6007
Hohenstein HTTI



POLYNEON

Polyester
Embroidery
Thread

Polyester
Stickgarn

Hilo para
bordar de
poliéster

Filato da
ricamo in
poliestere

Fil à broder
polyester

Linha para
bordar de
poliéster

Polyester
nakış ipliği

涤纶绣花线

 No. 84

with highlighted colours
POLYNEON 40
green

Made in Germany

MADEIRA®

POLYNEON 40 green

MACHINE EMBROIDERY THREAD
100% polyester [recycled]



Art. No. 718
10 x 5.000 m



dtex 135 x 2
den 120 x 2



60/8 - 75/11



108 colours



△max. 20g/l active chlorine - max. 30°C - max. 30min



All colours marked with



are available as

POLYNEON 40 green

For ordering Polyneon Green shades
just change the first number in the
Polyneon colour codes.

Colour no.
Polyneon

e.g. **1**8 10

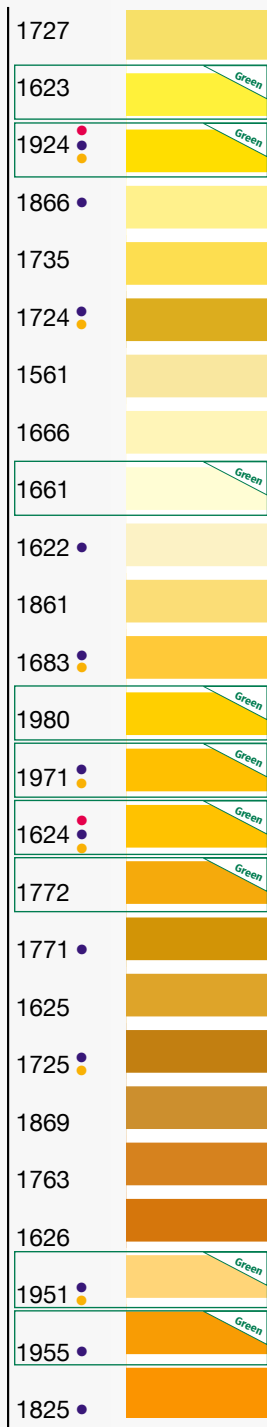


Colour no.
Polyneon Green

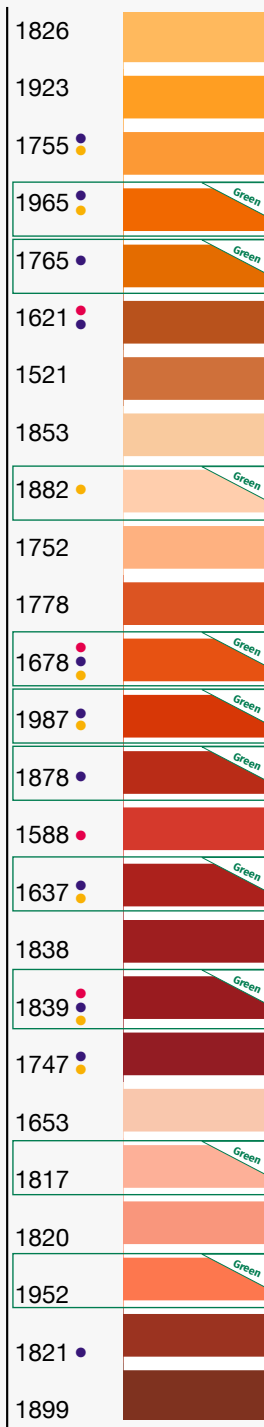
68 10



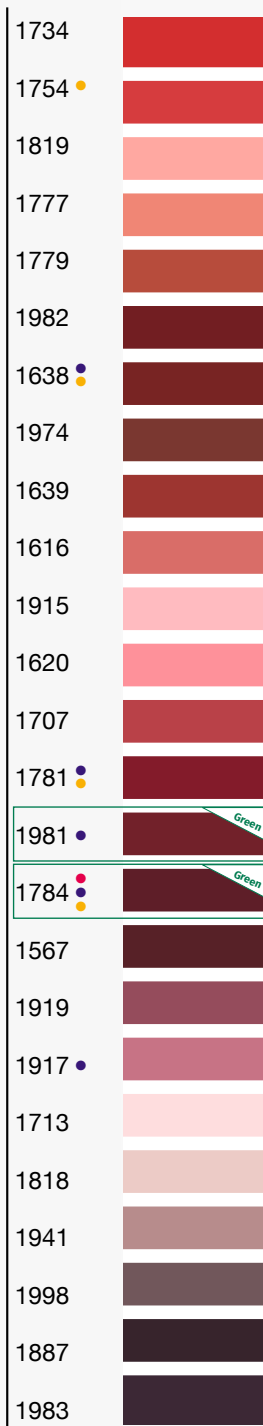
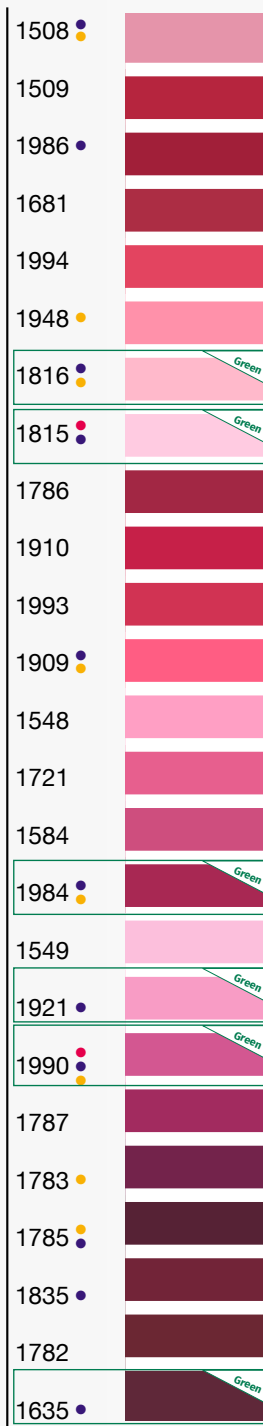
1



2

**POLYNEON**

● No. 60 ● No. 75 ● Flame retardant

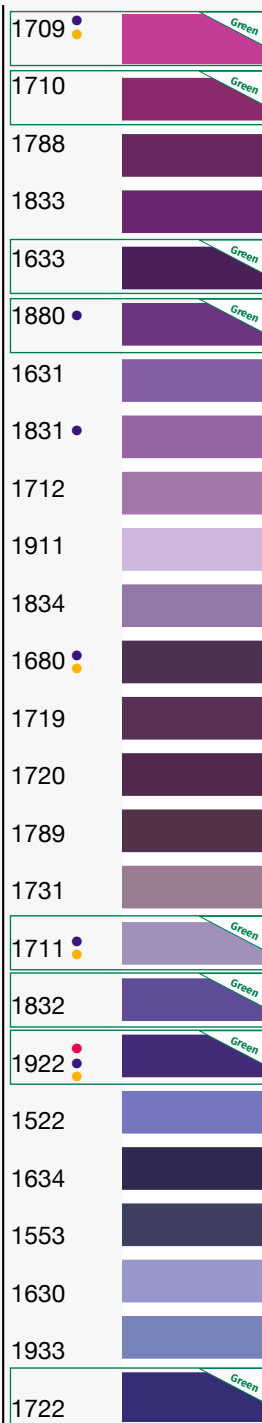
3**4****POLYNEON**

● No. 60

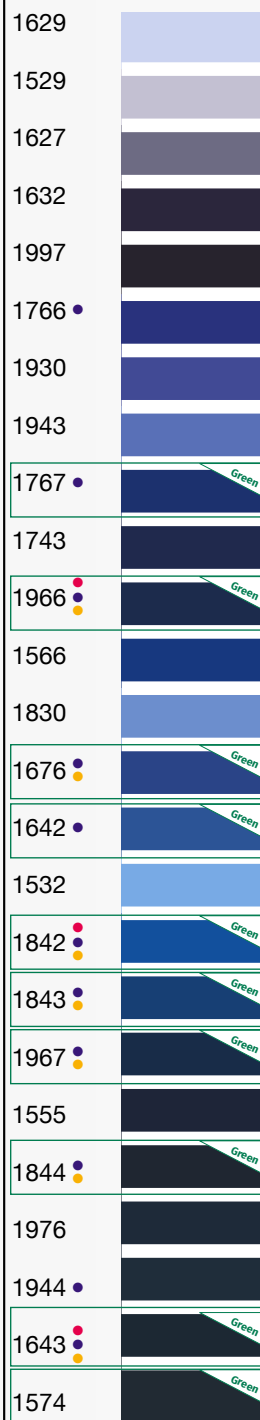
● No. 75

● Flame retardant

5



6



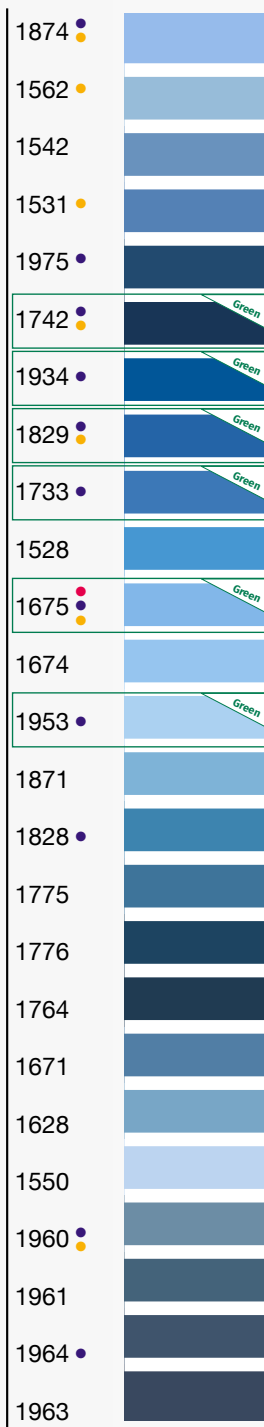
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● No. 60

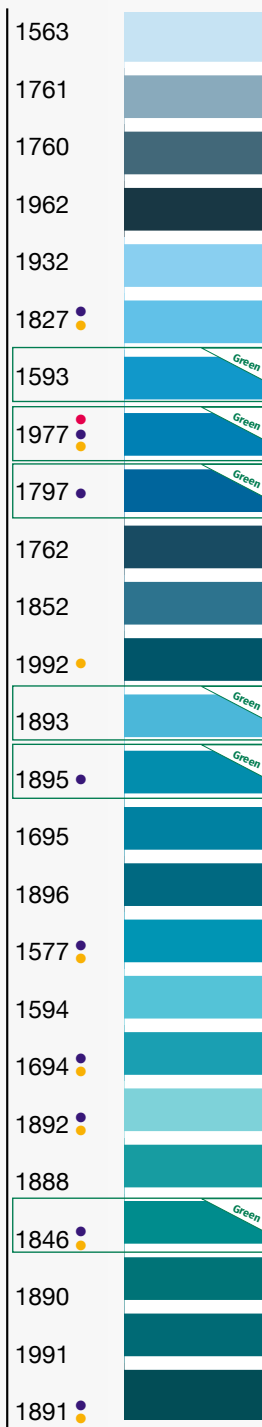
● No. 75

● Flame retardant

7



8



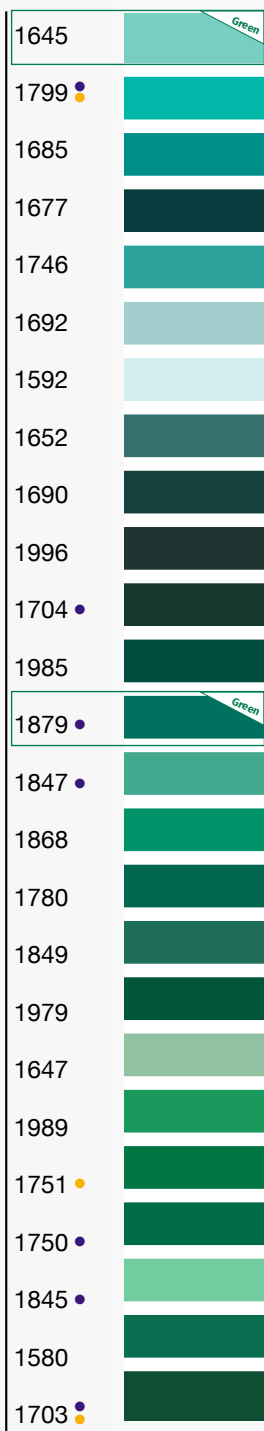
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● No. 60

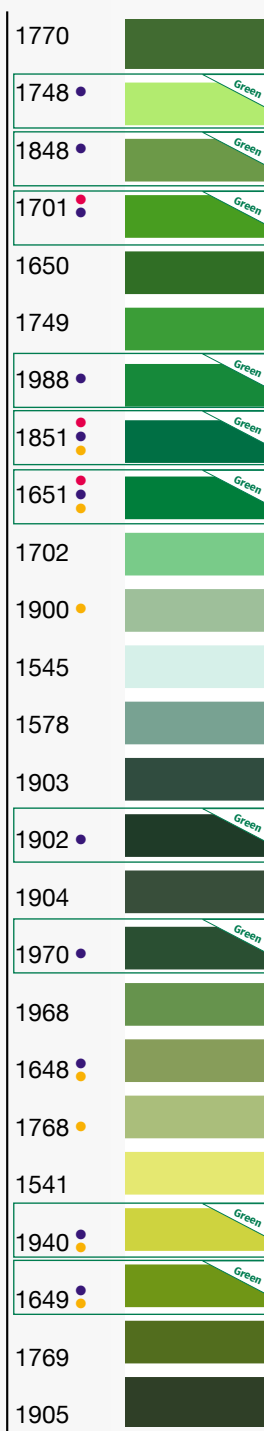
● No. 75

● Flame retardant

9



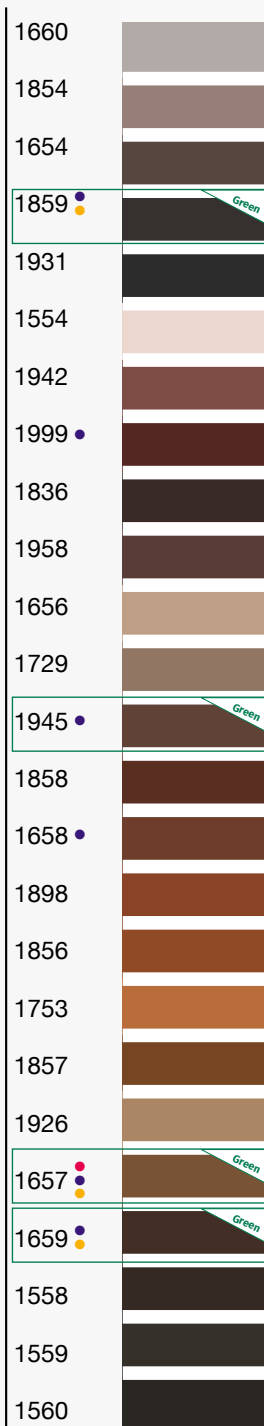
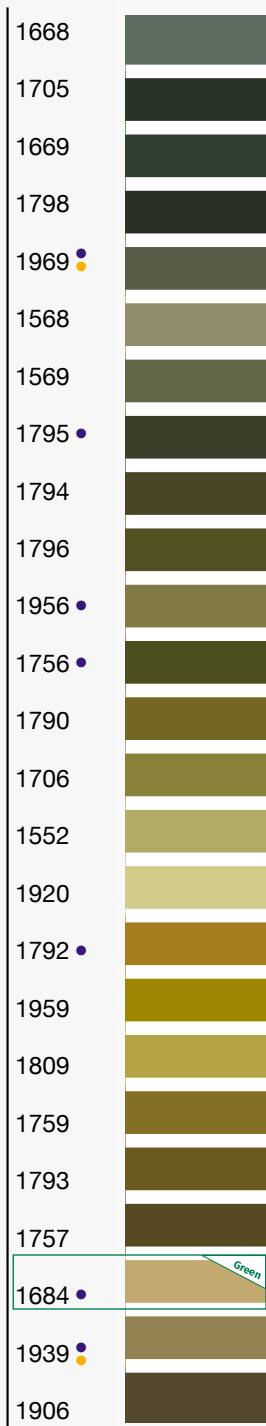
10

**POLYNEON**

● No. 60

● No. 75

● Flame retardant

11**12****POLYNEON**

● No. 60

● No. 75

● Flame retardant

13

1557	●	
1745		
1929		
1744		
1936		
1736		
1938	●	Green
1573		
1872		
1928	● ●	
1728	● ●	Green
1855	● ●	
1884	●	Green
1885		
1527		
1927		
1556		
1726		
1949	●	Green
1723	●	
1870		
1773		
1973	●	
1565		
1758		

14

1739	●	Green
1540		
1741	● ●	Green
1812	●	Green
1810	● ●	Green
1665		
1664		
1862		
1860	●	
1662		
1663		
1535	●	
1738	●	Green
1682	● ● ●	Green
1582	● ●	
1822		Green
1863		
1526		
1670	● ● ●	Green
1673	●	Green
1672	● ●	Green
1791	● ● ●	Green
1538		
1730		
1957		

15

1617	
1619	
1618	
1740	
1886	
1686 ●	
1687	
1505	
1572	
1640 ●●●	
1614	
1539	
1689	
1615 ●	
1502	
1918 ●●●	
1718 ●	
1611 ●●	
1612	
1840 ●●	
1841 ●	
1641	
1544	
1506	
1507	

16

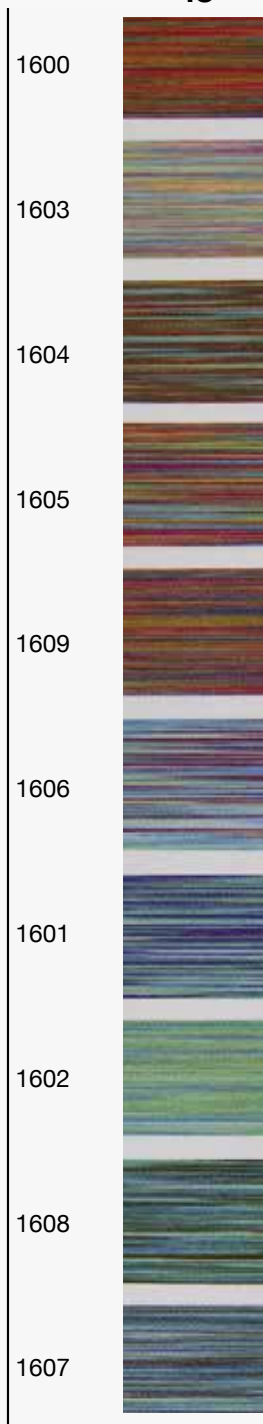
1575 ●	
1613	
1610	
1811 ●●●	
1564 ●●	
1589	
1500	
1800 ●●● Black	
2800 Tunnel dry finisher	
1805 ●●	
1801 ●●● Super white	
1802 ●	
1804 Natural white	
1803 ●●● Creme white	

17



Multicolor

18



Multicolor

19

1925



1972



1824 •



1883



1995



1823 •••



1935



1867



1599



1850



1950 •••



1901



Fluorescent

20

1937 •



1978 •



1946 •••



1598



1837 •



1947



1954



1908 •



1907 •



1597



1596



1595



Fluorescent

POLYNEON 40

Art. No. 919
10 x 1.000 m



Art. No. 918
10 x 5.000 m



60/8 - 75/11

dtex 135 x 2
den 120 x 2

POLYNEON 60

Art. No. 924
10 x 1.500 m



Art. No. 926
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2
den 75 x 2

POLYNEON 75

Art. No. 936
10 x 2.500 m



Art. No. 935
10 x 10.000 m



60/8

dtex 55 x 2
den 50 x 2

POLYNEON FR

Art. No. 933
10 x 2.500 m



60/8 - 75/11

dtex 135 x 2
den 120 x 2



△ max. 20g/l active chlorine - max. 30°C - max. 30min

100% polyester [filament]

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.de

Needle recommendations are for standard fabrics & applications



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SEMISA green

**Lyocell
Embroidery Thread**

Lyocell-Stickgarn

**Hilo de bordar
de lyocell**

**Filato da ricamo
in lyocell**

**Fil à broder
en lyocel**

**Linha de bordar
lyocell**

**Liyosel
nakış ipliği**

莱赛尔绣花线

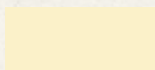
**Made from 100%
TENCEL™ Lyocell**

No. 201

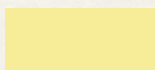
Made in Germany
MADEIRA®

1

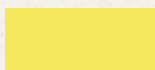
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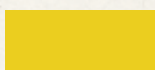
266



023



124



064



069



125



172



024



137



065



278



078



378



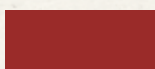
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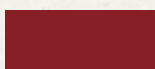
147



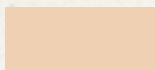
039



181

**2**

153



379



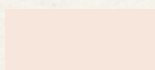
179



021



013



182



384



281



116



108



381



120



321



310



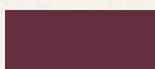
309



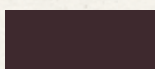
110



035



236

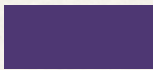


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188



122



112



033



032



263



166



467



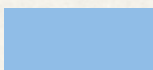
076



075



274



133



134



167



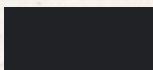
243



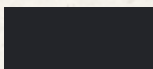
043



044

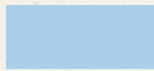


367



4

027



028



175



042



242



434



029



132



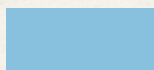
497



177



373



094



095



295



045



299



246

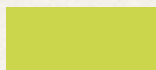


293



5

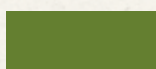
449



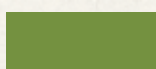
469



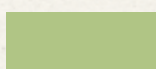
170



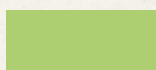
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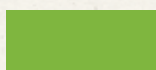
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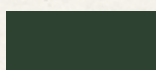
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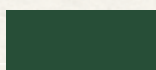
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103



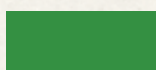
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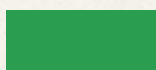
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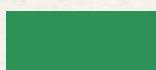
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251



079



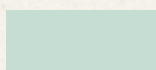
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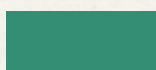
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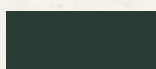
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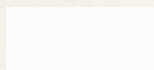
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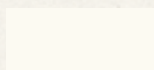
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**6**

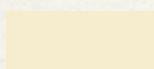
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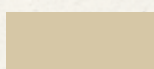
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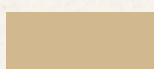
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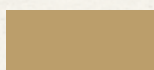
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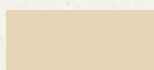
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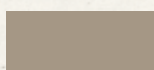
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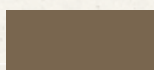
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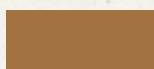
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144



056



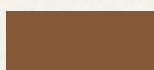
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127



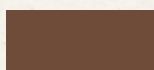
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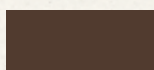
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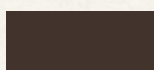
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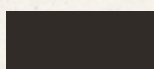
145



445



059



* for overlying

7

270



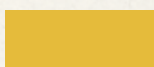
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225



359



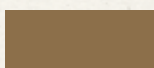
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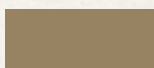
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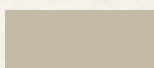
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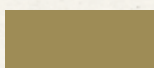
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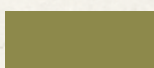
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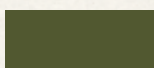
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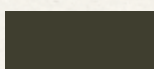
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495



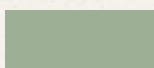
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308



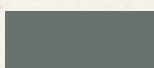
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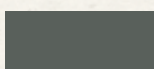
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415



361



8

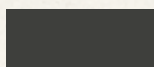
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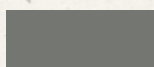
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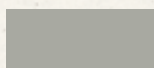
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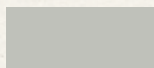
288



085



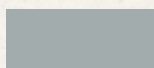
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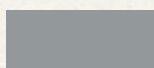
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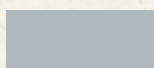
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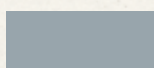
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011



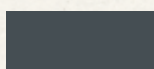
212



041



164

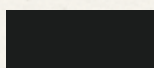


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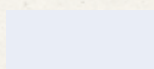
100

black



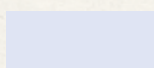
101

super
white



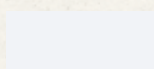
105

fluoresc.
white



102

white



We reserve the right to make modifications for the technical advancement of the product.

TENCEL™ is a trademark of Lenzing AG

SENSA green

Art. No. 710
10 x 5.000 m



65/9 - 75/11



dtex 100 x 2
den 90 x 2

144

suitable for designs
digitised for
40 weight threads

SENSA Bobbin green

Art. No. 319
10 x 7.500 m



dtex 74 x 2
den 66 x 2



black & white



100 % lyocell [TENCEL™]

MADEIRA Garnfabrik
Rudolf Schmidt KG
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Germany

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service@madeira.com



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**Extra matt
Embroidery Thread**

**Extra mattes
Stickgarn**

**Hilo para bordar
extra mate**

**Filato da ricamo
extra opaco**

**Fil à broder
extra mat**

**Linha de bordar
extra mate**

**Ekstra mat
nakış ipliği**

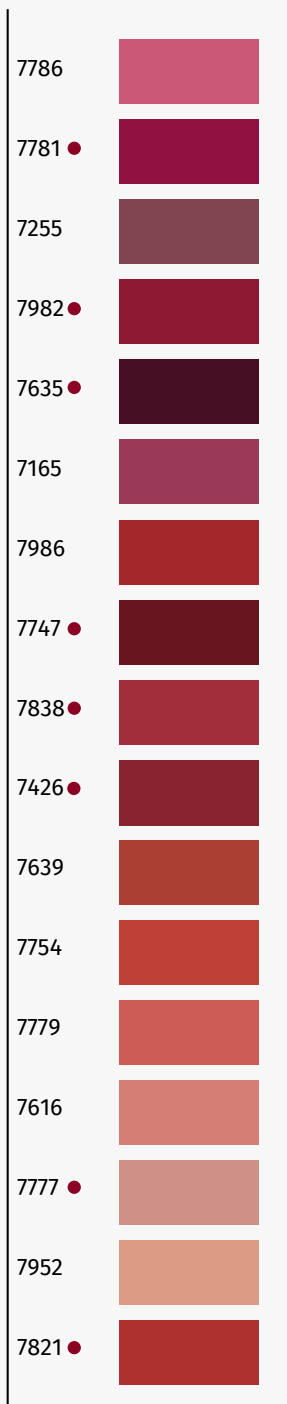
超级亚光绣花线

No. 112

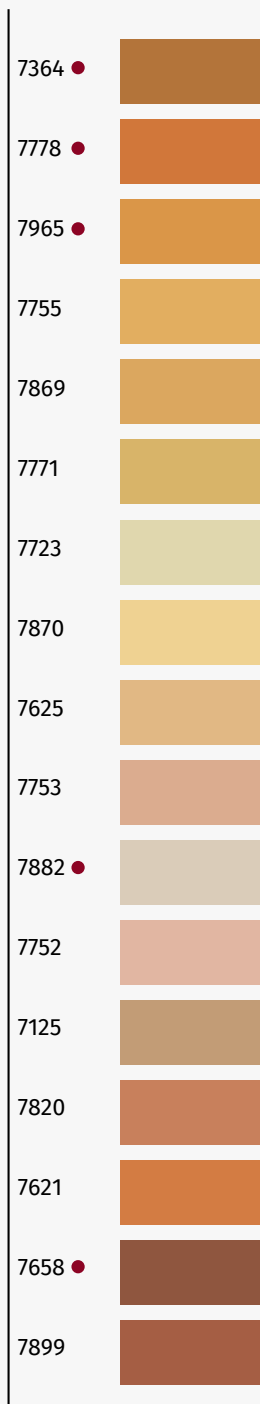
Made in Germany

MADEIRA®

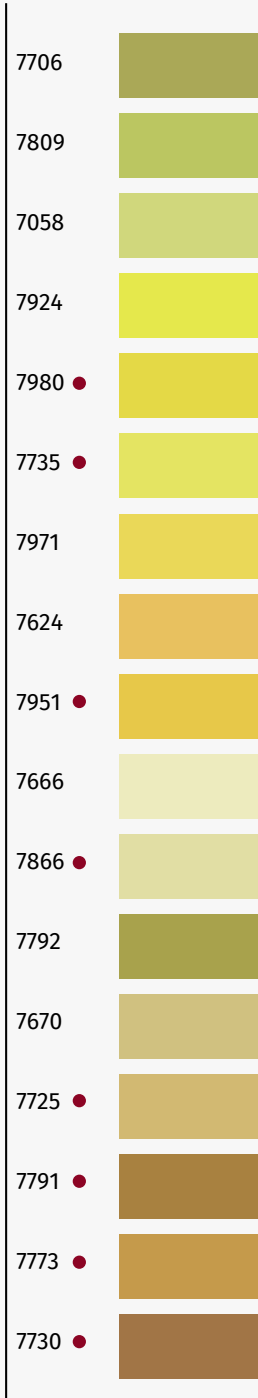
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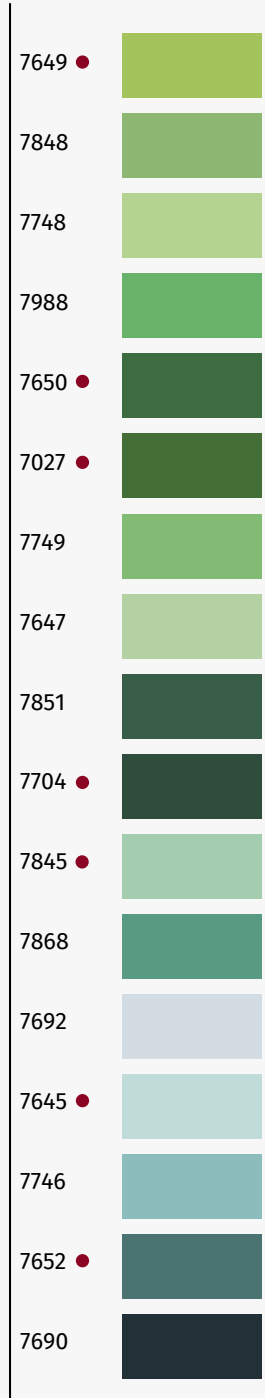
2



3



4



● available in FROSTED MATT 30

5

7795 ●



7969



7939 ●



7793 ●



7920



7790



7804



7833



7970 ●



7770



7648



7900



7668 ●



7902



7903 ●



7432



7739 ●



6

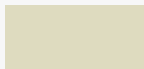
7931 ●



7936



7860 ●



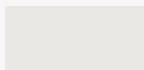
7938



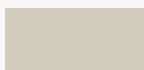
7661 ●



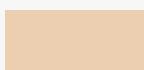
7949



7822 ●



7855



7657



7885 ●



7884



7682 ●



7729



7745 ●



7859



7957 ●



7408



7

7874



7871 ●



7733 ●



7934



7147



7144 ●



7442 ●



7761



7628 ●



7842 ●



7843 ●



7767



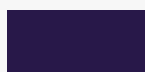
7466 ●



7742



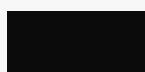
7976



7643 ●



7844 ●



8

7892



7694



7695 ●



7893



7313



7827 ●



7977 ●



7797 ●



7142



7775



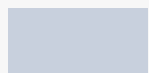
7852 ●



7674



7953 ●



7760 ●



7962 ●



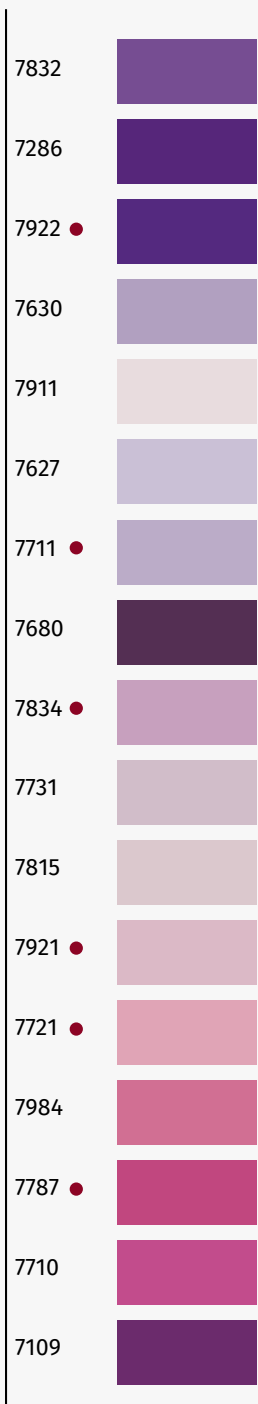
7476



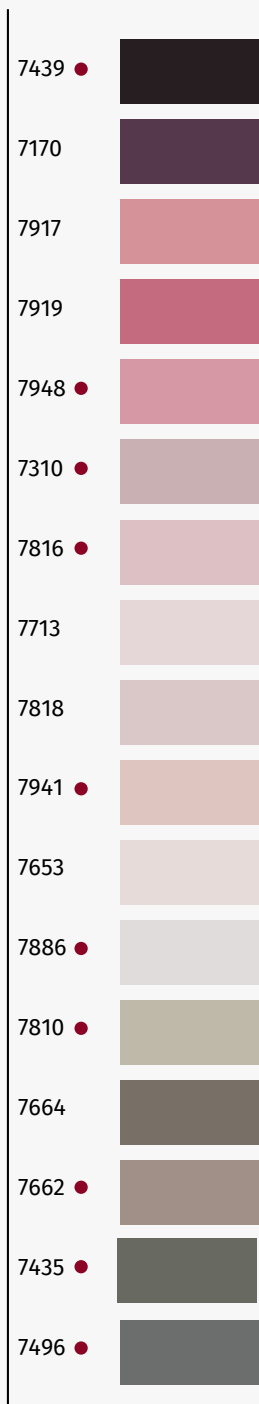
7468



9

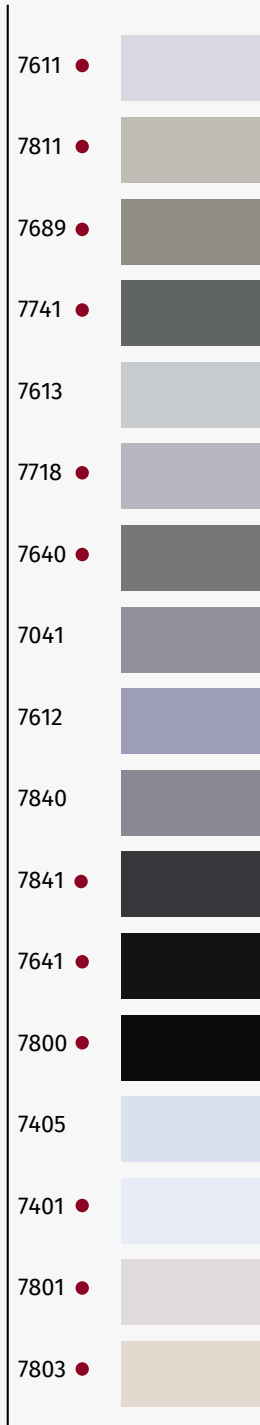


10



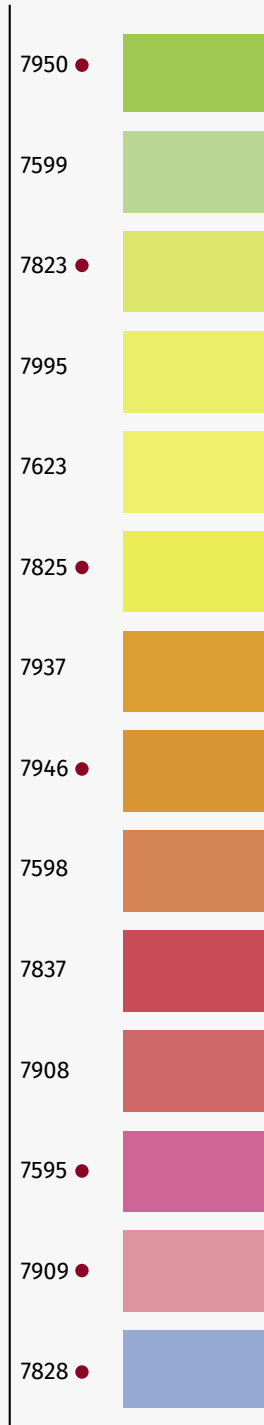
● available in FROSTED MATT 30

11



Fluorescent

12



FROSTED MATT 40

Art. No. 942
10 x 1.000 m



Art. No. 940
10 x 2.500 m



60/8 - 75/11

dtex 90 x 2
den 80 x 2



201

FROSTED MATT 30

Art. No. 944
10 x 2.500 m



70/10 - 80/12

dtex 175 x 2
den 160 x 2



96



100 % polyester

Fastness to light:



6-8 (excluding fluoresc.)

MADEIRA Garnfabrik
Rudolf Schmidt KG
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D-79108 Freiburg
Germany

Tel. +4(0)761-510 40-0
Fax +4(0)761-50 84 56
service@madeira.com



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Embroidery Thread**

**Stickgarn mit
Wollcharakter**

**Hilo de bordar con
aspecto lanoso**

**Filato da ricamo
d'aspetto lanoso**

**Fil à broder
d'aspect laineux**

**Linha de bordar
com aspecto de lã**

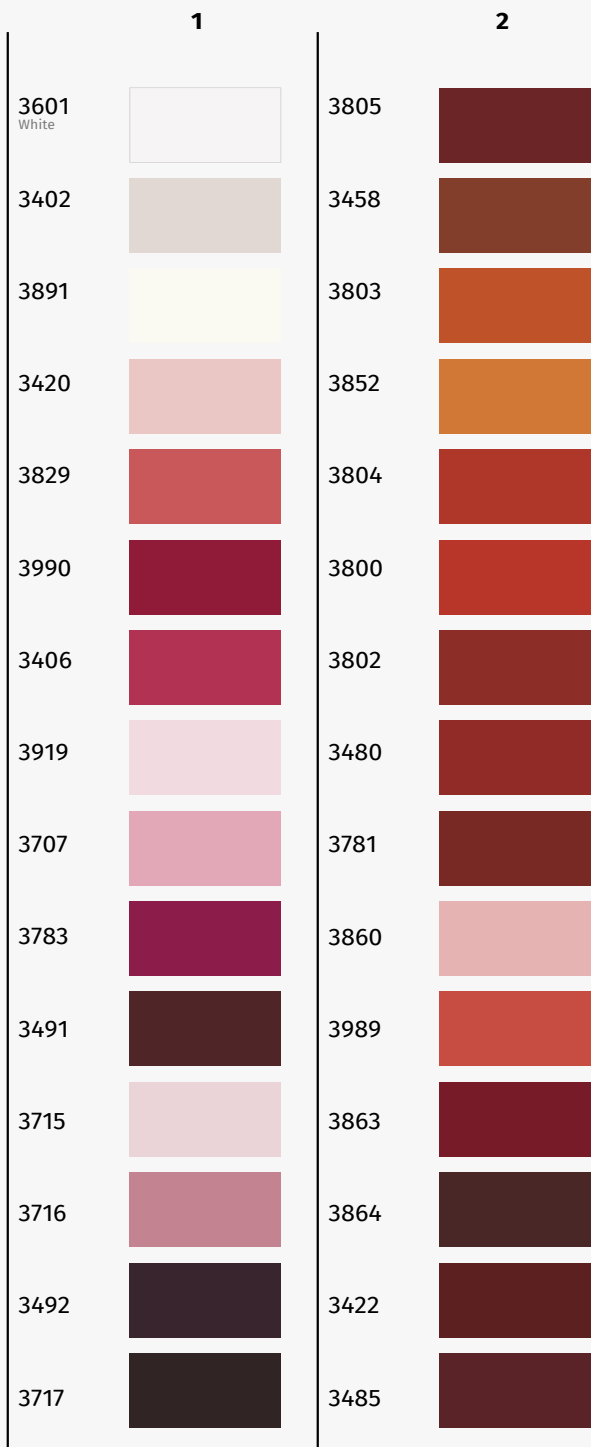
**Yün görünümlü
nakış ipliği**

羊毛效果绣花线

No. 610

Made in Germany
MADEIRA®

BURMILANA 12



3

3900



3709



3935



3834



3833



3415



3997



3412



3880



3861



3943



3444



3946



3447



3811



4

3876



3871



3915



3872



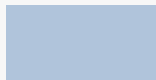
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3873



3910



3909



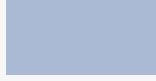
3884



3642



3911



3883



3810



3643



3667



5

3460



3697



3996



3456



3785



3823



3825



3827



3908



3826



3893



3940



3931



3941



3821



6

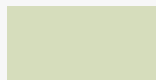
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3980



3899



3839



3903



3906



3495



3905



3898



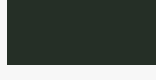
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3916



3699



3904



3652



3820



BURMILANA 12

7

3470



3912



3853



3724



3473



3850



3855



3756



3475



3889



3840



3489



3791



3625



3490



8

3457



3477



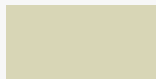
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3848



3888



3844



3843



3432



3441



3842



3841



3887



3434



3832



3831



BURMILANA 12

9

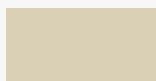
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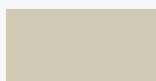
3845



3923



3660



3736



3737



3735



3437



3439



3830



3686



3881



3837



3838



3892

Black

**Mélangé****10**

3749



3744



3351



3352



3986



3501



3882



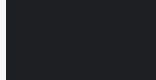
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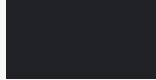
3901



3644



3353



3354

**BURMILANA 12**

BURMILANA CO 12

11

3001
White

3003

3071

3060

3128

3084

3057

3058

3145

3129

3250
Mélangé

3251
Mélangé

3252
Mélangé

3253
Mélangé

3254
Mélangé

3011

3164

3000
Black

12

3232

3111

3112

3187

3213

3166

3042

3173

3096

3092

3097

3153

3255
Mélangé

3242

3168

3244

3256
Mélangé

3245

BURMILANA CO 12

13

3113



3120



3115



3148



3117



3110



3183



3080



3186



3184



3238



3181



3207



3147



3039



3221



3174



3036



14

3178



3078



3065



3053



3225



3070



3067



3124



3223



3135



3073



3048



3170



3248



3249



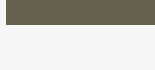
3051



3157



3194



BURMILANA 12

Art. No. 813
10 x 1.000 m



100/16

dtex 330 x 2
den 300 x 2



50 % wool, 50 % acryl



BURMILANA CO 12

Art. No. 816
10 x 1.000 m



100/16

dtex 330 x 2
den 300 x 2



50% cotton, 50 % acryl



Product Class I



MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0
Fax + 49 (0)761-50 84 56
service@madeira.com



www.madeira.com



FIRE FIGHTER

No. 40

COLOR CARD 97

Flame resistant
embroidery thread

Schwer entflammbares
Stickgarn

Hilo para
bordar ignífugo

Filato da
ricamo ignifugo

Fil à broder
ignifuge

Linha para bordar
resistente ao fogo

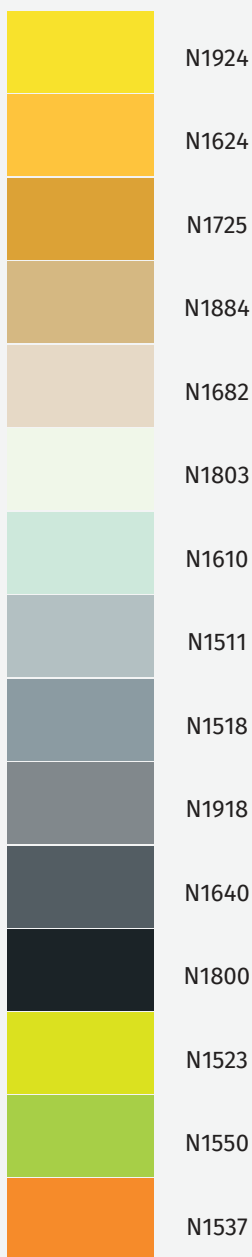
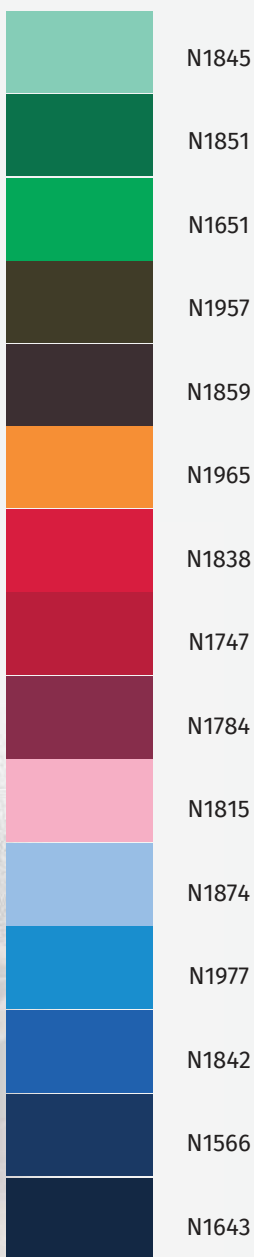
Aleve dayanıklı
nakış ipliği

阻燃绣花线

- 100% ARAMID -

Made in Germany

MADEIRA®



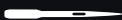
Needle recommendations are for standard fabrics & applications

FIRE FIGHTER No. 40

Art. No. 922
10 x 950 m



Art. No. 929
10 x 2.500 m



75/11 - 80/12



dtex 130 x 2
den 120 x 2



30 colours

- 100% Aramid -

Bobbin Thread

Art. No. 923
10 x 5.000 m



100% Aramid



△ max. 20g/l active chlorine - max 30°C - max. 30min.



STANDARD
100

95.0.4921
Hohenstein HTTI

MADEIRA Garnfabrik
Rudolf Schmidt KG
Zinkmattenstraße 38
D-79108 Freiburg
Germany

Tel. + 49 (0)761-510 40-0

Fax + 49 (0)761-50 84 56

service@madeira.de

www.madeira.com



CR Metallic

Metallised
Embroidery Threads

Metallisierte
Stickgarne

Filati metallizzati
da ricamo

Fils à broder
métallisés

Hilos
metalizados
para bordar

Linhas
metalizadas
para bordar

Metalik
nakış ipliği

金属绣花线

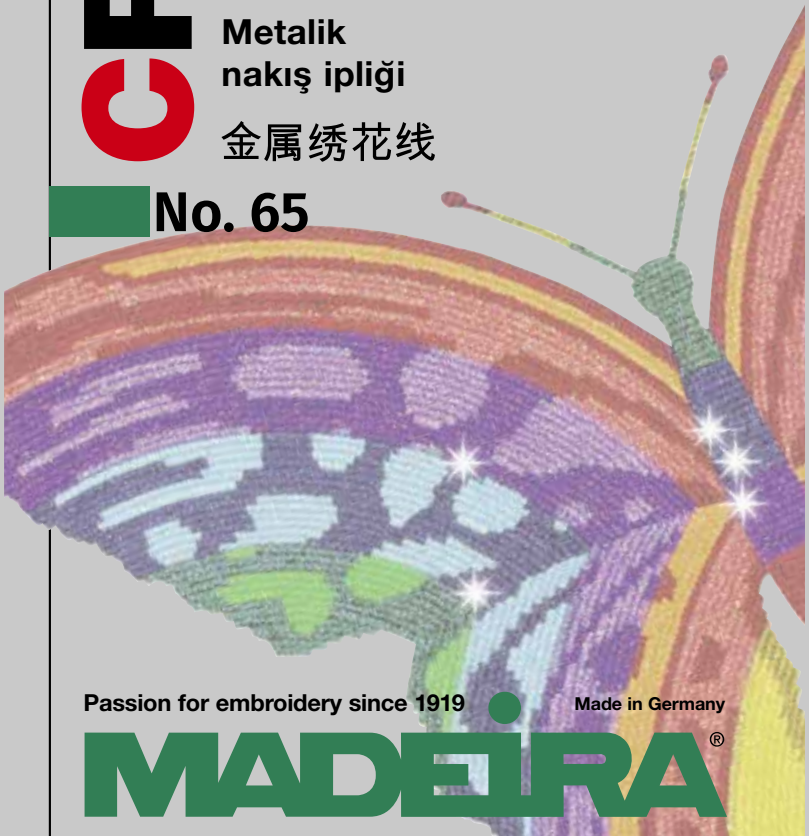
No. 65

All threads in this colour card are also ideal for decorative seams

Passion for embroidery since 1919

Made in Germany

MADEIRA®



CR Metallic

No. 40



4211
quicksilver



4210
chrome



4222
white gold



4202
palladium



4204
antique gold



4203
fine gold



4206
pure gold



4208 *
gold nugget



4205
sultan gold



4207
gold medal



4201
rose gold



4227
smoky quartz



4228 *
copper



4229 *
bronze

No. 40



4262
platinum



4260
black pearl



4272 *
onyx black



4271
graphite



4261
blue steel



4232
moon stone



4267
lapis lazuli



4238 *
cobalt



4237 *
sapphire



4233
aquamarine



4234
blue topaz



4265
turquoise



4246
beryll



4266 *
tourmaline

1

2500 m



2

2500 m



CR Metallic

No. 40



4240 *
tanzanite



4212 *
amethyst



4213
coral



4219
rose quartz



4294 *
begonia



4215 *
ruby



4214 *
jasper



4288 *
camelia



4298 *
fire opal



4226
carneol



4217
citrine



4252 *
malachite



4249
jade



4258 *
emerald

No. 20



2071
graphite



2062
platinum



2010
silver



2022
white gold



2004
antique gold



2003
fine gold



2008 *
gold nugget



2007
gold medal



2027
smoky quartz



2028 *
copper



2058 *
emerald



2065
turquoise



2037 *
sapphire



2015 *
ruby



2013
coral



2012 *
amethyst

3

2500 m



4

2000 m



CR Metallic

No. 40

dtex 230
den 210

Art. No. 978
10 x 2500 m



65 #9 - 75 #11

68% Polyester
32% Metallised polyester

No. 20

dtex 510
den 460

Art. No. 975
10 x 2000 m




80 #12/SAN8 - 90 #14

80% Textured polyester
20% Metallised polyester



All colours washable at
95°C except those marked

with * 

OEKO-TEX®

CONFIDENCE IN TEXTILES

STANDARD 100

94.0.6007 HOHENSTEIN HTTI



Tested for harmful substances.
www.oeko-tex.com/standard100

Product Class I



Your MADEIRA distributor:

www.madeira.com

Made in Germany

MADEIRA®

F5 SUPERTWIST

**Metallised
Embroidery
Threads**

**Metallisierte
Stickgarne**

**Filati metallizzati
da ricamo**

**Fils à broder
métallisés**

**Hilos
metalizados
para bordar**

**Linhas
metalizadas
para bordar**

**Metalik
nakış ipliği**

金属绣花线

All threads in this color card are also ideal for decorative seams



Made in Germany

MADEIRA®

Index of Colors · Farbnummern-Verzeichnis

Index des numéros de coloris



MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA	
Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column
Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen
Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne
412	6	437	6	481	6	3022	3	3071	4	4010	2	4070	2
413	6	438	6	482	5	3027	4	3091	3	4011	2	5002	2
415	6	439	6	483	6	3028	3	4001	1	4021	1	5003	2
422	5	441	5	484	5	3030	3	4002	1	4022	1	5004	2
423	5	442	5	3010	4	3031	3	4003	1	4026	1	5005	2
424	5	452	6	3012	4	3033	3	4004	1	4027	1	5006	2
425	5	457	6	3013	4	3037	3	4005	1	4028	1	5007	2
426	5	460	5	3014	4	3042	4	4006	1	4029	1	5010	2
427	5	465	6	3015	4	3044	4	4007	1	4044	2	5011	2
428	5	466	6	3020	4	3060	3	4008	1	4060	2		
429	5	470	5	3021	4	3070	3	4009	1	4061	2		

SUPERTWIST

MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA		MADEIRA	
Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column	Colour	Column
Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen	Farbe	Streifen
Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne	Couleur	Colonne
12	10	30	8	58	9	227	7	275	11	308	12	339	13
13	10	31	8	65	9	228	7	278	11	309	12	340	13
14	9	32	8	66	9	251	7	282	11	310	12	341	13
15	9	33	9	67	9	252	7	283	11	311	12	347	14
16	10	34	10	71	8	253	7	287	11	312	12	349	14
17	10	35	10	111	10	254	7	288	11	313	12	351	14
18	10	36	10	113	10	255	7	289	11	315	12	353	14
19	10	37	9	114	9	256	7	290	11	316	14	354	13
20	10	38	10	115	9	257	7	291	11	317	14	355	14
21	7	39	10	120	10	258	7	300	12	318	14	356	14
22	7	40	9	123	9	260	8	301	12	319	14	360	12
23	7	41	8	126	8	261	8	302	12	320	14	371	13
24	7	42	8	138	10	262	8	303	12	322	14	375	13
25	7	43	8	140	10	263	8	304	12	327	13	384	14
26	8	44	8	155	9	264	8	305	12	329	13	385	13
27	9	51	9	225	7	272	11	306	12	330	13	387	13
28	8	52	9	226	7	274	11	307	12	332	13	392	13
29	8	57	9										



FS









No. 40 PURE SILVER

	4022 white gold
	4002 gold 2
	4009 gold nugget
	4004 gold 4
	4003 gold 3
	4006 gold 6
	4008 gold 8
	4005 gold 5
	4007 gold 7
	4001 gold 1
	4026 amber
	4021 rose gold
	4027 copper 2
	4028 copper 1
	4029 bronze

No. 40 PURE SILVER

	4010 silver
	4011 aluminium
	4044 titanium
	4061 platinum
	4060 black pearl
	4070 carbon

No. 50 PURE SILVER

	5011 aluminium
	5010 silver
	5002 gold 2
	5004 gold 4
	5005 gold 5
	5006 gold 6
	5003 gold 3
	5007 gold 7

1

1.000 m



5.000 m



2

1.000 m



5.000 m



FS

No. 30



3091
diamond



3070
carbon



3060
black pearl



3031
silver 31



3030
silver 30



3022
white gold



3033
gold 33



3037
gold 37



3028
copper



3071
onyx black



3044
quicksilver



3042
titanium



3010
platinum



3020
palladium



3012
gold dust



3014
gold nugget



3013
fine gold



3015
gold medal



3021
rose gold



3027
soft copper

3

2.500 m



5.000 m



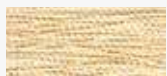
4

2.500 m



FS

No. 20



423
white gold



422
gold dust



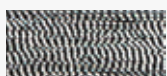
441
silver dust



470
carbon



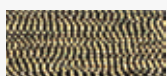
460
black pearl



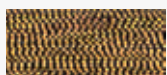
442
antique silver



484
golden silver



424
antique gold



425
sultan gold



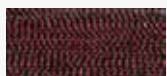
482
tiger eye



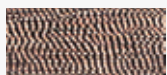
427
amber



428
copper



429
bronze



426
brocade



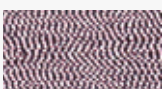
481
peacock



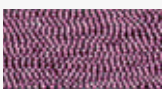
483
coral fish



412
tanzanite



413
rose quartz



439
garnet



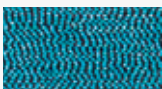
415
ruby



437
sapphire



438
cobalt



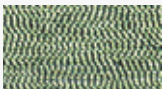
466
blue topaz



465
turquoise



457
emerald



452
malachite

5

≈ 550 m
20 g



≈ 2.750 m
100 g



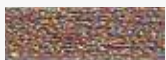
6

≈ 550 m
20 g



SUPER TWIST

No. 30



256
mystic gold



257
golden green



255
chinese gold



258
bishop gold



251
antique gold



225
gold dust



22
white gold



24
palladium



25
gold nugget



254
brass



252
old brass



253
sultan gold



23
pure gold



21
gold medal



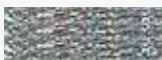
226
golden linen



227
rose gold



228
brocade



260
antique silver



44
titanium



41
silver



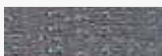
42
chromium



264
black pearl



262
carbon



71
graphite



261
granite



263
blue steel



32
sky silver



43
cadmium



31
rose silver



126
cameo gold



26
amber



28
copper



29
old copper



30
bronze

7

1.000 m



5.000 m



8

1.000 m





5.000 m




SUPER TWIST


No. 30


 **33**
moonstone

 **67**
turquoise

 **37**
crystal blue

 **66**
beryl

 **65**
malachite


 **58**
tourmaline


 **155**
jade

 **57**
emerald


 **52**
glamour green

 **51**
heliodor

 **123**
peridot

 **114**
tiger eye

 **27**
citrine


 **14**
fire opal


 **40**
jasper


 **15**
ruby

 **115**
garnet


 **36**
lapis


 **35**
blue topaz


 **34**
aquamarine

 **138**
tanzanite

 **38**
sapphire


 **12**
amethyst


 **140**
petunia

 **16**
campanula


 **111**
fuchsia


 **19**
azalea


 **39**
persian rose


 **18**
begonia

 **113**
lilac

 **13**
magnolia

 **120**
coral rose

 **20**
camellia

 **17**
crimson

9

1.000 m



5.000 m



10

1.000 m

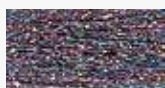


5.000 m



SUPER TWIST

multi-color



290
peacock



291
twilight



289
horizon



288
savannah



287
lagoon



282
scarab



275
rainbow



283
lizard



272
parrot



274
coral fish



278
dragon fly

opal-color



360
opal



313
smoky quartz



312
oyster



311
pearl



300
diamond



302
rose quartz



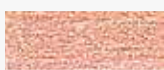
301
blue crystal



303
lemon quartz



305
lime



304
melon



306
anemone



307
lavender



308
clematis



309
orchid



315
peach



310
apricot

11

1.000 m



5.000 m



12

~ 900 m

20 g



5.000 m



SUPER TWIST

crystal-color



371
crystal



385
ivory



387
ash white



341
asphalt



340
old lace



354
sea gull



330
violet blush



327
sky blue



392
ice blue



329
ocean wave



375
lake blue



332
purple rose



339
pink lily

crystal-color



318
alabaster



316
berry



319
eggplant



320
tangerine



353
caramel



317
nectar



356
rock candy



384
sand



355
corn



322
champagne



347
green tea



349
mint



351
bamboo

FS

Metallic

No. 50

dtex 150
den 135

Art. No. 987

5 x 1.000 m

Art. No. 988

10 x 5.000 m



55% metallised polyester
45% polyamide

65#9 - 75#11

No. 40

dtex 220
den 200

Art. No. 985

5 x 1.000 m

Art. No. 986

10 x 5.000 m



40% metallised polyester
35% polyamide
25% paper

65#9 - 75#11

No. 30

dtex 320
den 290

Art. No. 979

10 x 2.500 m

Art. No. 980

10 x 5.000 m



55% polyester
45% metallised polyester

80#12/SAN8 - 90#14

No. 20

dtex 360
den 320

Art. No. 981

5 x 20 g

Art. No. 974

10 x 100 g



80% viscose
20% metallised polyester

100#16

SUPER TWIST

No. 30

dtex 180
den 160

Art. No. 983

5 x 1.000 m

5 x 20 g opal-color



Art. No. 982

10 x 5.000 m



70% polyamide
30% metallised polyester

80#12/SAN8 - 90#14

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